

Design and Implementation of an Efficient Bio-Implantable Planar Spiral Stacked Coil

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Abstract: This study deals with the design of an efficient small-sized bio-implantable planar spiral square stacked coils (double layer) based on inductive coupling links technique. The parasitic capacitances of the proposed design is insignificant, hence, the tuning capacitor of the equivalent circuit can be negligible. The external coil placed outside the human body with outer dimensions $d_{out} = 30$ mm and inner dimension $d_{in} = 7.6$ mm with 15 number of turns. The internal double layer is designed to be inserted within human tissue and having outer dimensions $d_{out} = 10$ mm and inner dimension $d_{in} = 7.6$ mm with 3 number of turns for each layer. The High Frequency Structural Simulator (HFSS 14.1) is used to design and simulate the coils in the air and within the phantom human tissue. Mathematical formulas, simulation and experimental results are introduced to validate the proposed design. The results show that the stacked coils with double layer have better efficiency than single layer by 2.7% on air and 9.71% within the phantom tissue. The results also, validated by compression with other previous researcher. To prove that the proposed double layer coil cannot damage the human tissue the SEMCAD 16.4 Software is used. The proposed design is suitable for implantable medical devices such as a nerves stimulators.

Key words: Implantable medical devices, ISM band, inductive coupling link, planar spiral coils, HFSS Software, insignificant

INTRODUCTION

Wireless Power Transfer (WPT) is the transmission of electrical energy from the power source to an electrical load without the use of wires. WPT is suitable in cases where using wires are hazardous, difficult or non-existent. WPT using inductive coupling links is becoming widely used for charging of portable electronics devices and biomedical implants, electric vehicles, etc. (Hannan *et al.*, 2014). An optimal pair of square Printed Spiral Coils (PSCs) for general implantable microelectronic devices based on theoretical semi-empirical models is designed (Jow and Ghovanloo, 2007). The power transmission efficiencies of this design are 41.2 and 85.8% at 1 and 5 MHz operating frequencies, respectively. The size of the receiver coil is 20×20 mm². Thus, the size is the issue which is maybe not practical for most implantable microelectronic devices.

Three examples of Pairs Square (PSCs) for Neuroprosthetic implantable devices at 5, 10 and 13.56 MHz with coupling distance 10 mm for 10×10 mm² implanted outer diameter coil are optimized. The efficiencies obtained were 42.1, 52 and 56.65%, respectively. Typically, these efficiencies are low after taking the losses of the source, load and tissue in

consideration (Jow and Ghovanloo, 2008). Again in 2009, three design examples for an implantable device at 10 mm coupling distance, operating at 13.56 MHz and 10×10 mm² receiver size are introduced (Jow and Ghovanloo, 2009). The Power Transmission Efficiencies (PTE) are 72.2, 51.8 and 30.8% in air, saline and muscles, respectively. The PTE is the issue in this design. In 2009 a proposed implantable microsystem is presented. The implanted chip is inductively powered by an rectangular external coil with a 13.56 MHz carrier with 44 mm of dimensions and the rectangular internal coil with 4×8 mm. the coupling link efficiency of this design is relative small (Ahmadi and Jullien, 2009).

The pair PSCs operated at 13.56 MHz is presented to achieve 71.1% of efficiency at 10 mm relative distance to power 10×10 mm² implanted coil (Wu and Fang, 2011). The results show that the peak power transmission efficiency in human biological tissues is 15.2% and the frequency corresponding to the peak power efficiency shifted to 8 MHz. The double layers PSCs for medical wireless power transmission in implantable were designed with 79.8% of power transmission efficiency at 5 MHz. The size of the receiver is 11×11 mm (Ashoori *et al.*, 2011). This technique is capable of increasing the quality factors of the coils and the coupling coefficient of the coils pair for

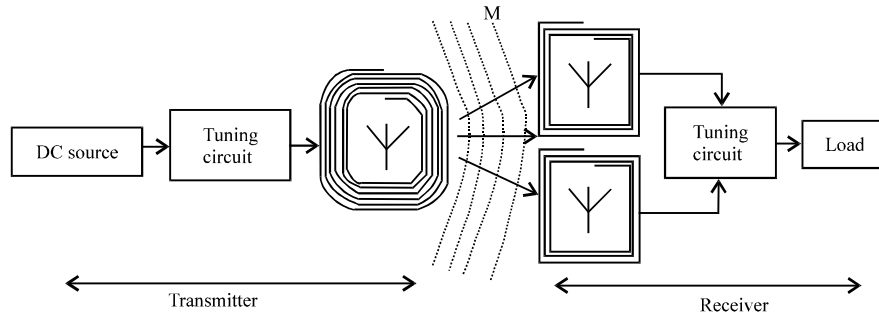


Fig. 1: The proposed block diagram with stacked coil

a given size. Rectangular coils with $62 \times 25 \text{ mm}^2$ external coil and $25 \times 10 \text{ mm}^2$ internal coil for a nominal distance of 10 mm between coils at 13.56 MHz is designed to achieve an efficiency of 69% (Andia *et al.*, 2011). In 2014 the reflected impedance method of the inductive coupling link using circular coils was used to design implantable microsystems simulator with 80% of efficiency (Mutashar and Hannan, 2013). This system was designed at 13.56 MHz in the air and within the two types of tissue (dry and wet skin). The outer external coil dimension is 56 mm and the outer implanted coil dimension is 11.6 mm where the size of the transmitter coil is relatively large.

A pair of PSC for wireless powering brain implantable sensor is designed with transmitter and receiver coils having diameter 30 and 10 mm, respectively, at 13.56 MHz. The achieved efficiency are 80 and 20% for 5 and 20 mm distances, respectively (Stocklin *et al.*, 2015). Four coils WPT system with small implanted square coil $5 \times 5 \text{ mm}$ were suggested to be compared with two and three coils systems (Yang *et al.*, 2017). The transmission efficiencies of this design at 10 mm transmission distance is relatively small.

In this research, an efficient small-sized bio-implantable planar spiral square stacked coils (double layer) based on inductive coupling links technique at 13.56 MHz is proposed. The square planar spiral transmitter coil is used to transmit power to the small size implantable staked coil inductively. Simulation and experimental measurement results are introduced to validate the proposed design. The results show that the stacked coils with double layer have better efficiency than single layer by 2.7% on air and 9.71% within the human phantom tissue. In addition, the proposed double layer coil cannot damage the human tissue.

Model design approach: The block diagram of the proposed design with a single layer transmitter and double layer square-shaped PSC receiver is presented in Fig. 1. To validate the advantage of the double layer over the single layer, a receiver with a single layer with an

approximately same size will also be designed for comparison. The double layer receiver with small size provides a significantly higher inductance, higher quality factor and higher coupling coefficient. Also, allows increasing the conductor width which reduces the series resistance which in turn increases the quality factor of the PSC in addition, more optimal inner diameter can be chosen.

Proposed transmitter and receiver with single layer design:

In this study, the first proposed design of the transmitter and the single layer receiver is design using HFFS 14.1 which will be compared with the proposed double layer design. The biomedical applications place a lower limit on the distance between the transmitter and receiver coils (d_i) and an upper limit on the size of the coil receiver (d_{out2}) which is typically implanted in the body (Hannan *et al.*, 2014). The relationship between the transmitter and receiver is considered based on the methods by Mutashar and Hannan (2013). The calculated parameters and geometric dimensions of the both proposed coils is given in Table 1. The medium between coils is air and the coupling distance between the PSCs is considered 6 mm which agree with the implantable micro-system stimulators (Mutashar and Hannan, 2013). All proposed coils in this study printed on substrate thickness 1 mm and dielectric constant $\epsilon_r = 4.4$. Figure 2 shows the geometrical parameters and the equivalent circuit of PSC. Figure 3 shows the transmitter and the aligned single layer receiver on air.

Proposed stacked coils (double layer) receiver design:

To increase the inductive coupling, the quality factor and inductance should be high. Stacked coils allow to achieving a high inductance, high-quality factor coils with smaller or same size of the single coil (Bahl, 2003). For a two-layer stacked coil (double layer) shown in Fig. 4, the total inductance can be written as:

$$L_d = L_{s1} + L_{s2} \pm 2M_s \tag{1}$$

Fig. 2: a) Geometrical parameters of the single layer square PSC; b) The equivalent circuit of PSC and c) The equivalent circuit with tuning Capacitor C_t

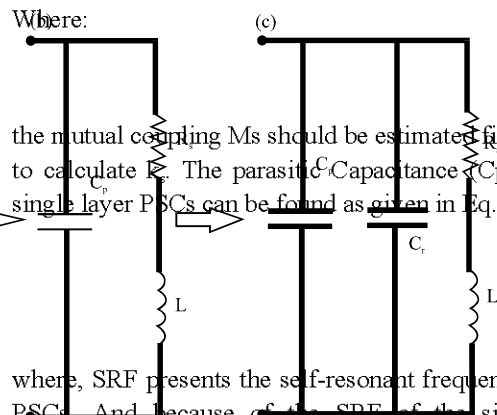
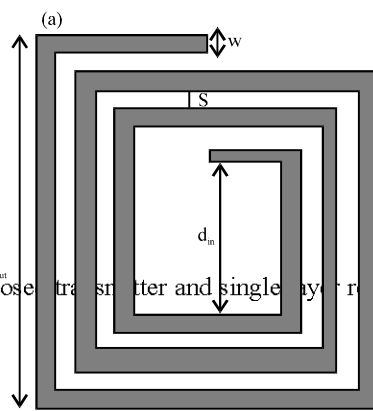


Fig. 3: The proposed transmitter and single layer receiver on air

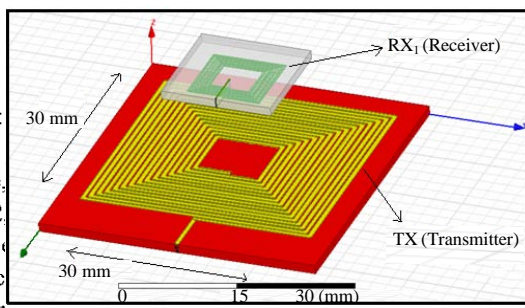
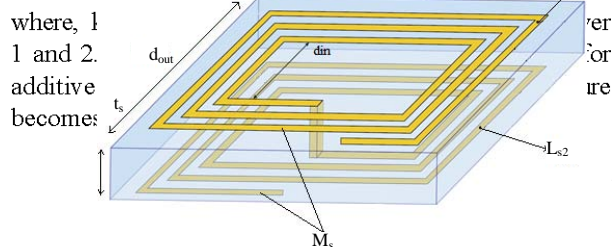


Fig. 4: where, and 2. between layer c the mutual coupling between two layers can be given as:

$$M_s = k_s \sqrt{L_{s1} L_{s2}} = k_s L_s \quad (2)$$



where, 1 and 2. additive becomes

Where: (4)

the mutual coupling M_s should be estimated first in order to calculate k_s . The parasitic Capacitance (C_p) of the single layer PSCs can be found as given in Eq. 5:

$$C_p = \frac{\epsilon_{FR4} \epsilon_0 l_c w}{t_s} \quad (5)$$

where, SRF presents the self-resonant frequencies of the PSC. And because of the SRF of the single layer transmitter is $SRF < 5f$ where, $f = 13.56$ MHz, then the parasitic capacitance should be carefully calculated (Medhurst, 1947). The parasitic capacitor can be estimated after dividing C_p into C_{pc} and C_{ps} (Jow and Ghovanloo, 2009):

$$k_s = M_s / L_s \quad (6)$$

An additional parasitic capacitance is created between the conductor lines in the upper and lower layers of the double layers PSCs with the substrate as a dielectric as it is illustrated in Fig. 5. This parasitic capacitance can be estimated as given in Eq. 7:

$$C_p = \frac{\epsilon_{FR4} \epsilon_0 l_c w}{t_s} \quad (7)$$

Where:
 l_c = The conductive length in each layer
 t_s = The thickness of the FR4 substrate

$$C_p = C_{pc} + C_{ps} = \frac{(\alpha \epsilon_r + \beta \epsilon_{FR4}) \epsilon_0 t_s l_g}{s}$$

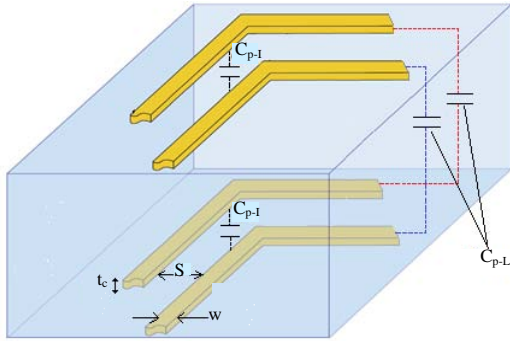


Fig. 5: Parasitic capacitances of a double layer PSC

Hence, the overall parasitic capacitance of double layer PSCs is found from:

$$C_p = \frac{C_{p-I}}{2} + C_{p-L} \quad (8)$$

This signifies that using double layer PSCs produces a higher parasitic capacitance and decreases the SRF of the PSCs.

Since, the conductor length of the double PSC layer is twice the length of the single PSC layer, the series parasitic resistance can be easily calculated by:

$$R_s = 2R_{dc} \frac{t_c}{\delta(1 - e^{-t_c/\delta})} \quad (9)$$

To find the mutual inductance (M) between the single transmitter and double layer receiver Eq. 10 and 11 are used (Raju *et al.*, 2014):

$$M = \rho \times \sum_{i=1}^{1=n_1} \sum_{j=1}^{j=n_2} M_{ij} \quad (10)$$

Where:

$$M_{ij} = \frac{\mu_0 \pi a_i^2 b_j^2}{2(a_i^2 + b_j^2 + D^2)^{3/2}} \left(1 + \frac{15}{32} \gamma_{ij}^2 + \frac{315}{1024} \gamma_{ij}^4 \right) \quad (11)$$

Where:

$$a_i = r_1 - (n_i - 1)(w_1 + s_1) - w_{1/2}$$

$$b_j = r_2 - (n_j - 1)(w_2 - s_2) - w_{2/2}$$

And:

$$y_{ij} = 2a_i b_j / (a_i^2 + b_j^2 + d_r^2)$$

where, d_r is a distance between coils and parameter (p) depends on the shape of the planar coils and calculate as given in Eq. 12 which is approximately equal 1 (Raju *et al.*, 2014):

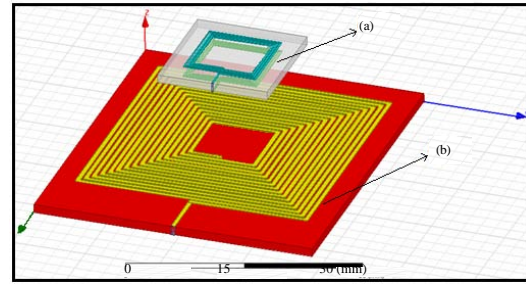


Fig. 6: 3D PSCs Model for: a) transmitter coil and b) implanted stacked coils (double layer) on air

Table 1: Geometries and parameters of the proposed Transmitter (TX), Single Receiver (RX₁) and double layer coils (RX₂)

Parameters	TX	RX ₁ -single layer	RX ₂ -double layer
Coil outer dimensions (d_{out}) (mm)	30	10	10
Coil inner dimensions (d_{in}) (mm)	7.6	5.5	7.6
number of turns (n)	15	7	3 each layer
Conductors width (w) (mm)	0.55	0.18	0.25
Spacing between turns (s) (mm)	0.25	0.15	0.15
Conductors thickness (t_c) (mm)	0.07	0.07	0.07
inductance L (uH)	5.05	0.676	0.789
Series resistance R_s (Ω)	3.07	1.12	1.026
Parallel capacitance C_p (pF)	2.27	1.05	1.7
SRF (MHz)	47	189	136

$$\rho = (4 / \pi)^T \text{ and } \tau = 1 + r_{min} / r_{max} \quad (12)$$

For more accurate, the second layer of the stacked PSC has a distance with transmitter farther than the first layer by the thickness of the substrate (t_s), therefore, the final expression will be:

$$M_{ij} = \frac{\mu_0 \pi a_i^2 b_j^2}{2(a_i^2 + b_j^2 + d_r^2)^{3/2}} \left(1 + \frac{15}{32} \gamma_{ij}^2 + \frac{315}{1024} \gamma_{ij}^4 \right) + \frac{\mu_0 \pi a_i^2 b_j^2}{2(a_i^2 + b_j^2 + (d_r + t_s)^2)^{3/2}} \left(1 + \frac{15}{32} \gamma_{ij}^2 + \frac{315}{1024} \gamma_{ij}^4 \right) \quad (13)$$

Where:

$$\gamma_{ij} = 2a_i b_j / (a_i^2 + b_j^2 + (d_r + t_s)^2)$$

Moreover, the second proposed design of the transmitter and the stacked coils (double layer) receiver is design using HFFS 14.1. The calculated parameters and geometric dimensions of the proposed stacked coil is given in Table 1 also. Figure 6 shows the aligned single layers transmitter and the double layer receiver where the medium is the air.

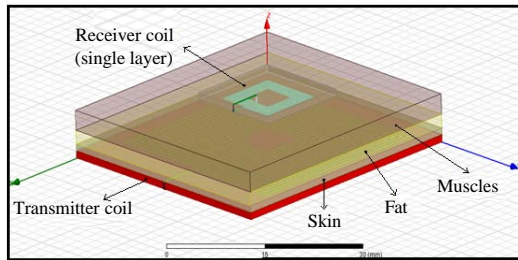


Fig. 7: 3D PSCs Model with human biological tissue for the transmitter with single layer receiver

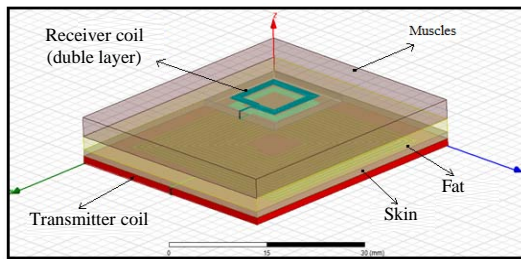


Fig. 8: 3D PSCs Model with human biological tissue for the transmitter with double layer receiver

Coils design within human tissues: To test the performance of the proposed design, both design in sections 2.1 and 2.2 tested within human tissue and as follow procedures.

The transmitter coil is placed outside the body and touch the skin whereas the receiver coil is considered as an implantable coil and planted inside the tissue at 6 mm of depth as seen in Fig. 7.

The transmitter coil placed outside the body and touches the skin whereas the receiver coil with the double layers is considered as an implantable coil and implanted inside the human tissue at 6 mm of depth as given in Fig. 8.

This 6 mm of depth is chosen by considering the tissue power absorption and it presents the distance between the coils. The simulated tissue consists of 1 mm skin and 2 mm fat followed by 3 mm muscles with dielectric properties at 13.56 MHz to avoided the tissue damage (Mutashar and Hannan, 2013). To prove that, the proposed implanted double layer receiver cannot damage the human tissue, thus, the implanted double coil inserted on depth of 1 cm at the top of the head to combatable the deep brain stimulator using SEMCAD 16.4 Software (Mutashar and Hannan, 2013). The results show that the delivered power to the field implanted coil is lower than the standard level (Anonymous, 1993) where Delivered power = Conductivity losses+Radiated power.

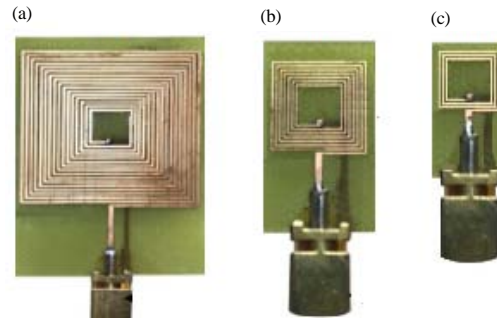


Fig. 9: Fabricated design of: a) Transmitter coil; b) Single layer receiver and c) double layer receiver

Coils fabrication and testing: The transmitter, single layer receiver and double layer receiver have been designed using ADS 2014 Software. Then these designs were converted to Gerber file which agrees with printer machine software. The proposed PSCs have been fabricated using 1-0Z copper wire (30 AWG) with 0.07 mm thickness and Rogers 4350™ substrate with thickness $t_s = 1$ mm and relative permittivity $\epsilon_r = 4.4$ and printed on all proposed coils as shown in Fig. 9. The real and imaginary part of the PSCs for the transmitter and double layer receiver coil is also plotted and measured. To validate the proposed design, the measurements of the fabricate coils will be compared with simulation results.

RESULTS AND DISCUSSION

One of the main drawbacks and challenges of the WPT method is low efficiency due to weak coupling. To overcome this disadvantage, many issues need to be considered such as coil design including shape, size, number of turns. The performance of the proposed PSCs (transmitter, single layer receiver and double layer receiver) were designed and optimized in the air and in human biological tissue using commercial field solver ANSOFT-HFSS 14.1 at operating frequency 13.56 MHz. For more validation, the proposed PSCs have been fabricated using a single layer substrate FR4 with thickness $t_s = 1$ mm and $\epsilon_r = 4.4$. The simulation and fabrication results are plotted and analyzed to explain the coil's performance in air and whiten human tissue. All simulations tested at 6 mm of transmission distances and taken into considerations the resistance of the implantable load circuits is 300 Ω . Real and imaginary part of the modeling of the PSCs for the Transmitter coil (TX) and of the double layer PSC receiver (RX2) is blotted as shown in Fig. 10 and 11, respectively. Whereas Fig. 12 shows the

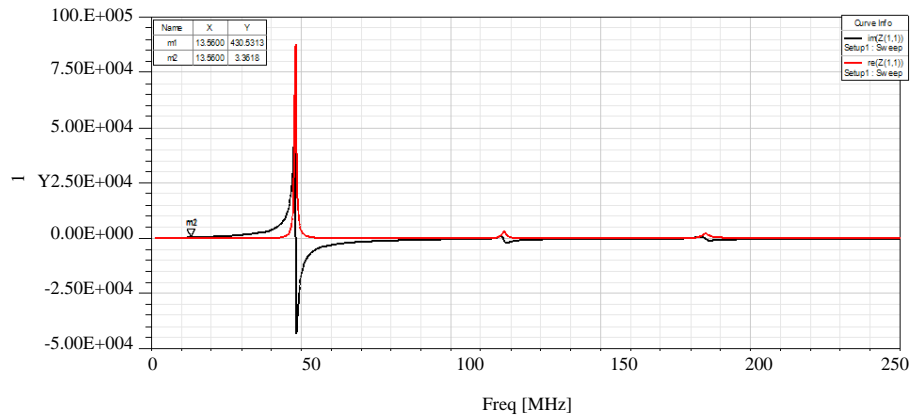


Fig. 10: Real and imaginary part represents the modeling of the PSCs for the transmitter coil (TX)

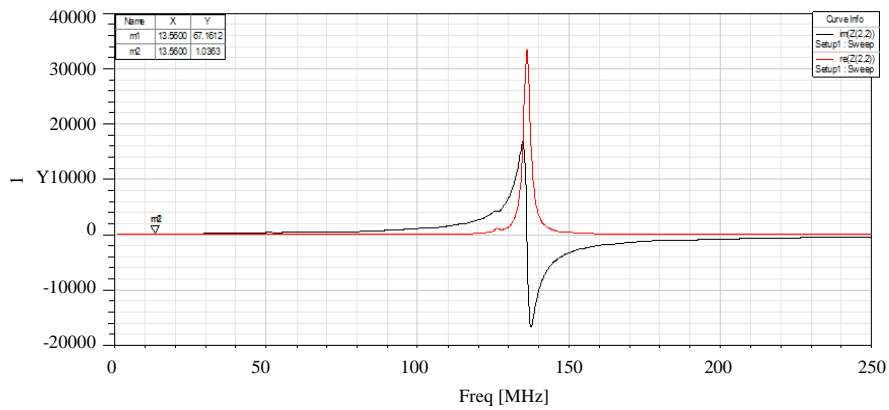


Fig. 11: Real and imaginary part represents the modeling of the double layer PSC receiver (RX₂)

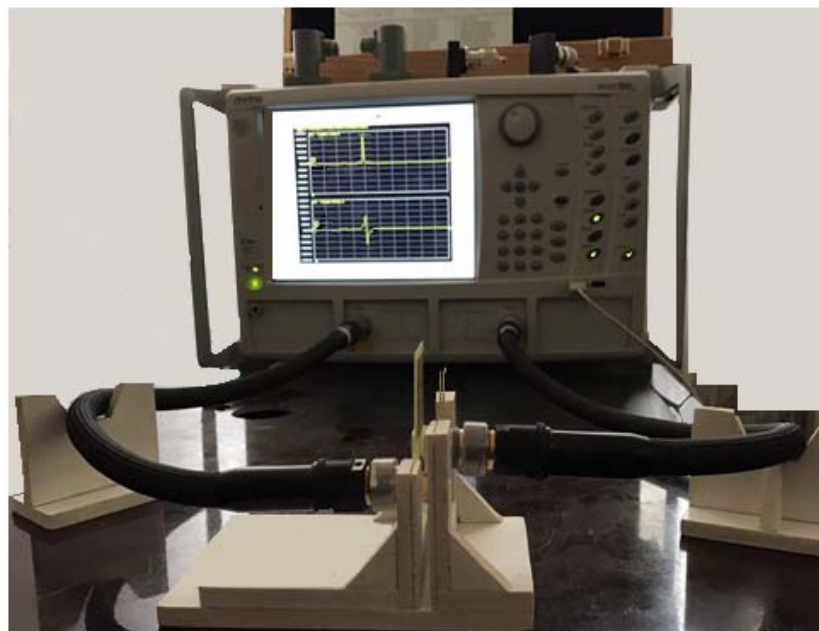


Fig. 12: Testing of the real and imaginary parts of the transmitter and double layer receiver

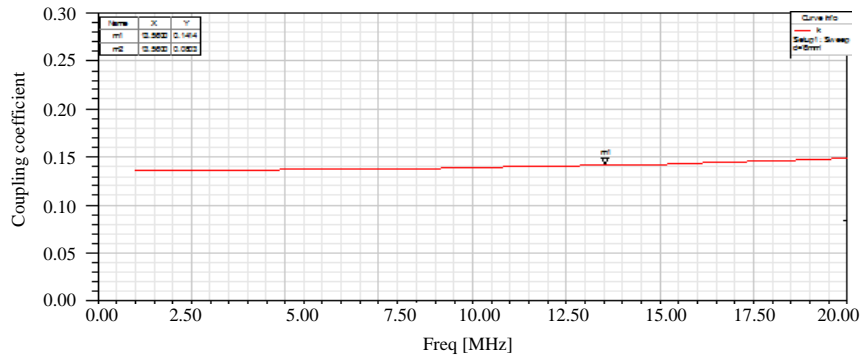


Fig. 13: Simulated of coupling coefficient (k) for the single layer receiver at 6 mm of distance

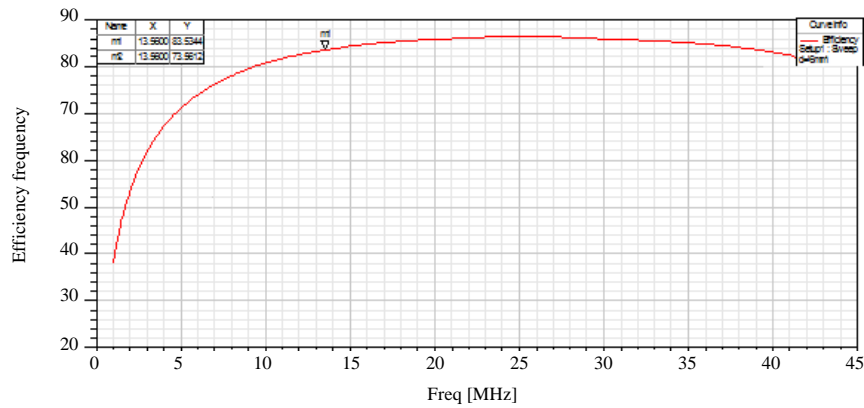


Fig. 14: Maximum power transmission efficiency at 6 mm distance at 13.56 MHz

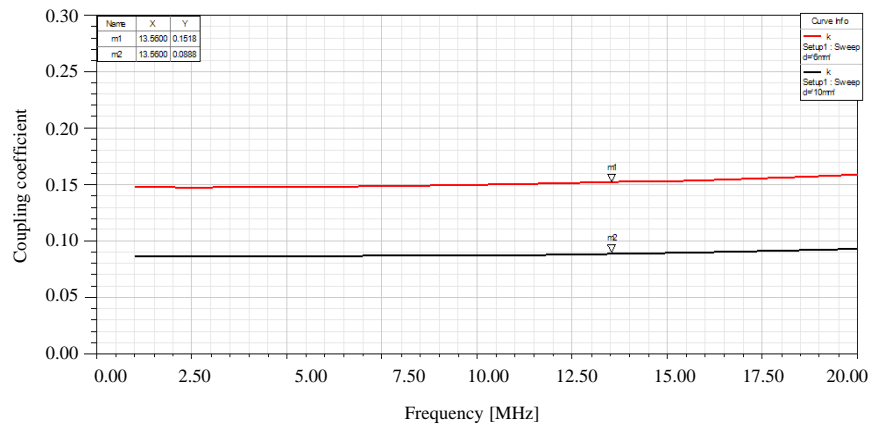


Fig. 15: The coupling coefficient (k) of the double layer receiver at 6 and 10 mm of distances

testing and measurement of the real and imaginary part of the modeling of the TX Coil and RX2 coil. To introduce the performance of the single layer receiver on air, the efficiency of the maximum wireless power transmission (η_{max}) link and coupling coefficient k plotted in Fig. 13 and 14, respectively. Whereas Fig. 15 and 16 indicate the

coupling coefficient and WPT of the double layer receiver on air at 10 and 6 mm, respectively. It can be seen that the coupling coefficient and the power transmission efficiency is increased when the distance between coils decrease. To test the single layer and double layer receiver performance on tissue, both coils implanted

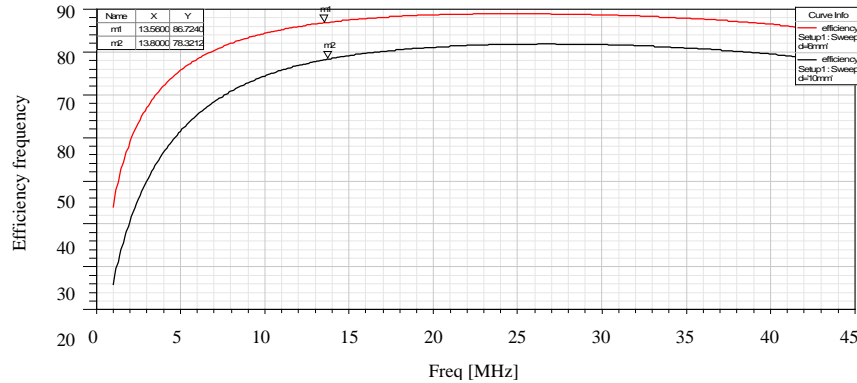


Fig. 16: Maximum power transmission efficiency at 6 and 10 mm of distance at different operating frequencies for the double layer receiver

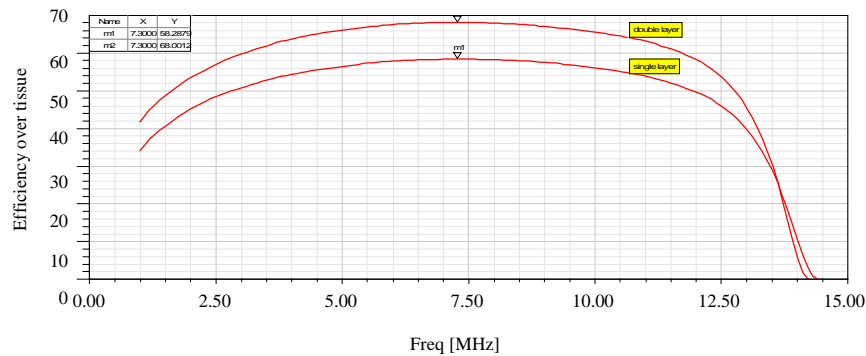


Fig. 17: HFSS electromagnetic results of power transfer efficiency in human tissue medium

Table 2: WPT link and efficiency results for the proposed coils

Parameters	Coil model	Values
Coupling coefficient (k) on air	Single layer	0.141
	Double layer	0.152
Power transmission efficiency (Ω) on air	Single layer	84.3%
	Double layer	87%
Efficiency (Ω) with human tissue	Single layer	58.29%
	Double layer	68%
Efficiency (Ω) for experimental results on air	Double layer	59.5%

inside the human tissue at depth 6 mm. Figure 17 manifests the power transmission efficiency results of the HFSS electromagnetic simulation with human tissue medium. The WPT Model performance in the tissues medium degenerates much worse in comparison with air medium. The peaks power efficiencies are 58.29 and 68% for single and double layer system respectively. It can be concluded that the double layer receiver have better efficiency over the single layer on air and within the human tissue. By using the SEMCAD Software it has been proven that implanted coil at 13.56 MHz of operated frequency cannot damage the human tissue where the delivered power to the implanted coil is $78608e^{-0.26w}$ which is lower than the standard level for 1 g as shown in Fig. 18

(Anonymous, 1993). Figure 19 presents the measured of maximum power transmission efficiency where the measured WPT is 59.5%.

All results of power efficiency are tested at low input impedance without taking into account the resistance and efficiency of the tuning circuit of the transmitter coil such as power amplifier. Table 2 provides the values of the coupling coefficient (k) and WPT efficiency for the single layer and double layer on air and within human tissue, in addition, the efficiency for experimental results on air is presented. The maximum power efficiency is 84.3% and 87% at implanted load resistance 300 Ω for both single and double layer systems, respectively. It is clearly can see that the power transmission efficiency of the double layer coil is higher than single layer receiver on air and within the tissue. The power transmission efficiency of the experimental results is 59.5%. For more validations, the proposed work is compared to similar endeavors undertaken in this field as summarized in Table 3. It can be observed that the power transfer efficiency achieved in this research is the highest with respect to the transmitter coil size and implant coil size.

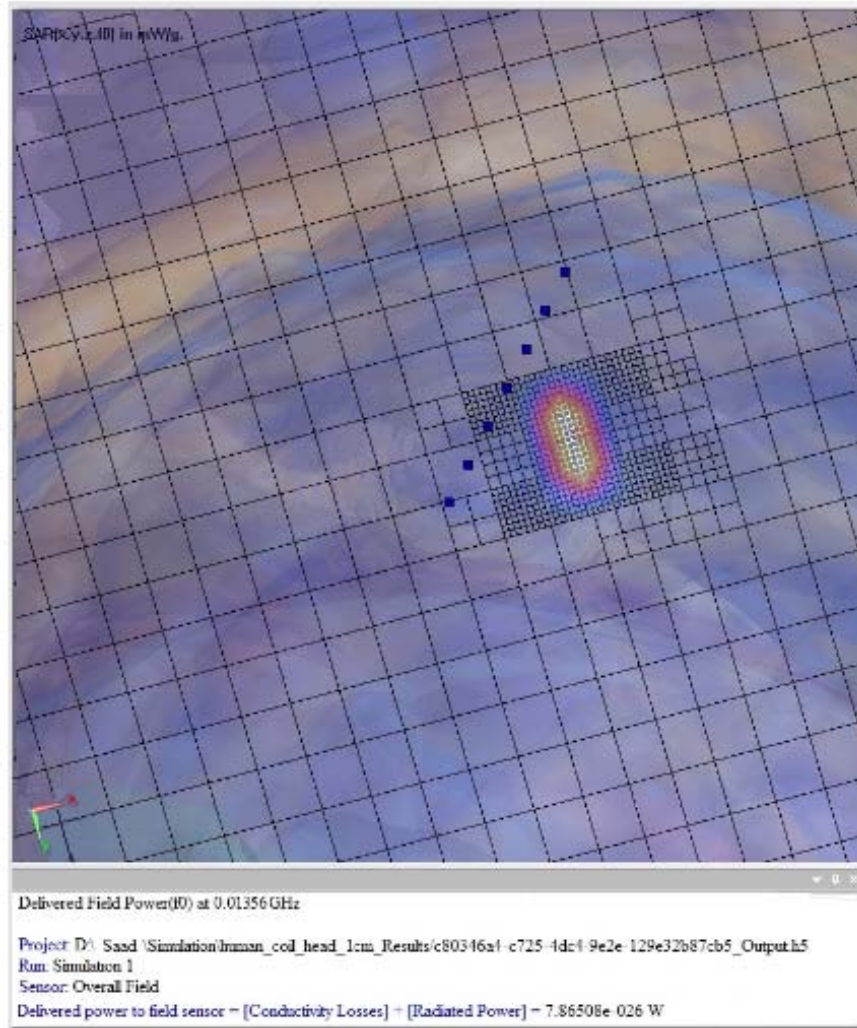


Fig. 18: Delivered power to the implanted coil verified by SEMCAD Software

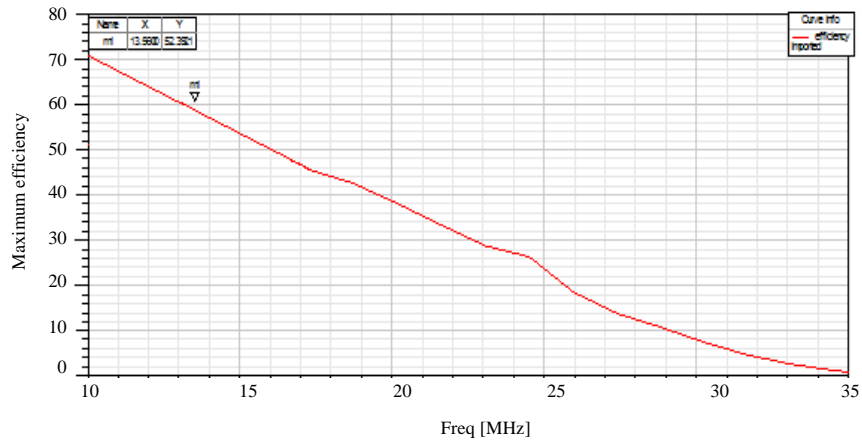


Fig. 19: Maximum power transmission efficiency at 6 mm distance for different operating frequencies

Table 3: Comparison with previously published results

Researchers	Technique	PSCs shape	Operation frequency (MHz)	TX size (mm)		RX size (mm)		Efficiency (%)		
				d _o	d _i	d _o	d _i	Simulation	Measurement	Medium
Jow and Ghovanloo (2008)	2 coil	Square	13.56	79	11.2	10	2.96	52	51	Air
Jow and Ghovanloo (2009)	2 coil	Square	13.56	38	14.9	10	5.8	74.86	72.22	Air
Ahmadi and Jullien (2009)	2 coil	Square	13.56	30	11.1	10	5.5	49.12	51.8	Saline
Wu and Fang (2011)	2 coil	Square	13.56	24	9.4	10	7.2	27.70	30.84	Muscle
Andia <i>et al.</i> (2011)	2 coil	Rectangular	13.56	44	-	4×8	-	-	-	Air
Abbas <i>et al.</i> (2013)	2 coil	Square	13.56	8	-	-	-	71.1	-	Air
Stocklin <i>et al.</i> (2015)	2 coil	Rectangular	13.56	62×25	-	25×10	-	15.2	-	Skin+Fat
Yang <i>et al.</i> (2017)	2 coil	Circular	13.56	56	10	11.6	5	78	-	Air
This researcher	2 coil with single layer	Circular	13.56	30	-	10	4.3	55	59	Air
								60	66	-
								-	-	Air
-	4 coil (double layer receiver)	Square	13.56	Source coil (helical)		Load coil		-	-	Air
				30	--	5	2.3			
				Primary coil		Secondary coil				
-	2 coil (double layer receiver)	Square	13.56	24	8.5	5	2.3	-	-	Muscle
				30	7.6	10	5.4	84.3	-	Air
				30	7.6	10	7.6	58.29 at 6 mm	-	Skin+Fat+Muscles
-	2 coil (double layer receiver)	Square	13.56	30	7.6	10	7.6	87	-	Air
-	2 coil (double layer receiver)	Square	13.56	30	7.6	10	7.6	68 at 6 mm	-	Skin+Fat+Muscles

CONCLUSION

In this study, a small size of square transmitter coil and small size of efficient square double layers without tuning capacitor is designed and fabricated to be used for medical implants. The proposed design tested on air and within the human tissue at deep of 6 mm, in addition, a single layer receiver is also, designed to be compared with the double layer design. The wireless power transmission for the single layer on air is 84.3% and within the human tissue is 58.29% whereas for the double layer on air is 87% and within the human tissue is 68%. Hence, the double layer have better efficiency than single layer by 2.7% on air and 9.71% within the phantom tissue. In addition, the proposed double layer coil cannot damage the human tissue and it is safe to be used for deep brain stimulator.

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